



**RV Products Division**

**REPAIR PARTS LIST  
FOR  
472X4\*87X  
MACH 8 SERIES  
15,000 BTU  
(Serial Numbers 1501 and higher)**

**(Includes 47204\*876, 47204\*879, 47214\*876, 47224\*876, 47224\*879, 47234\*876)**

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**WARRANTY INFORMATION**

**PARTS RETURN**

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

Airxcel, Inc.  
RV Products Division  
Attn: Warranty Return  
3050 N. St. Francis  
Wichita, KS 67219

**WRITTEN CORRESPONDENCE**

All written correspondence (no parts) should be sent to the following address:

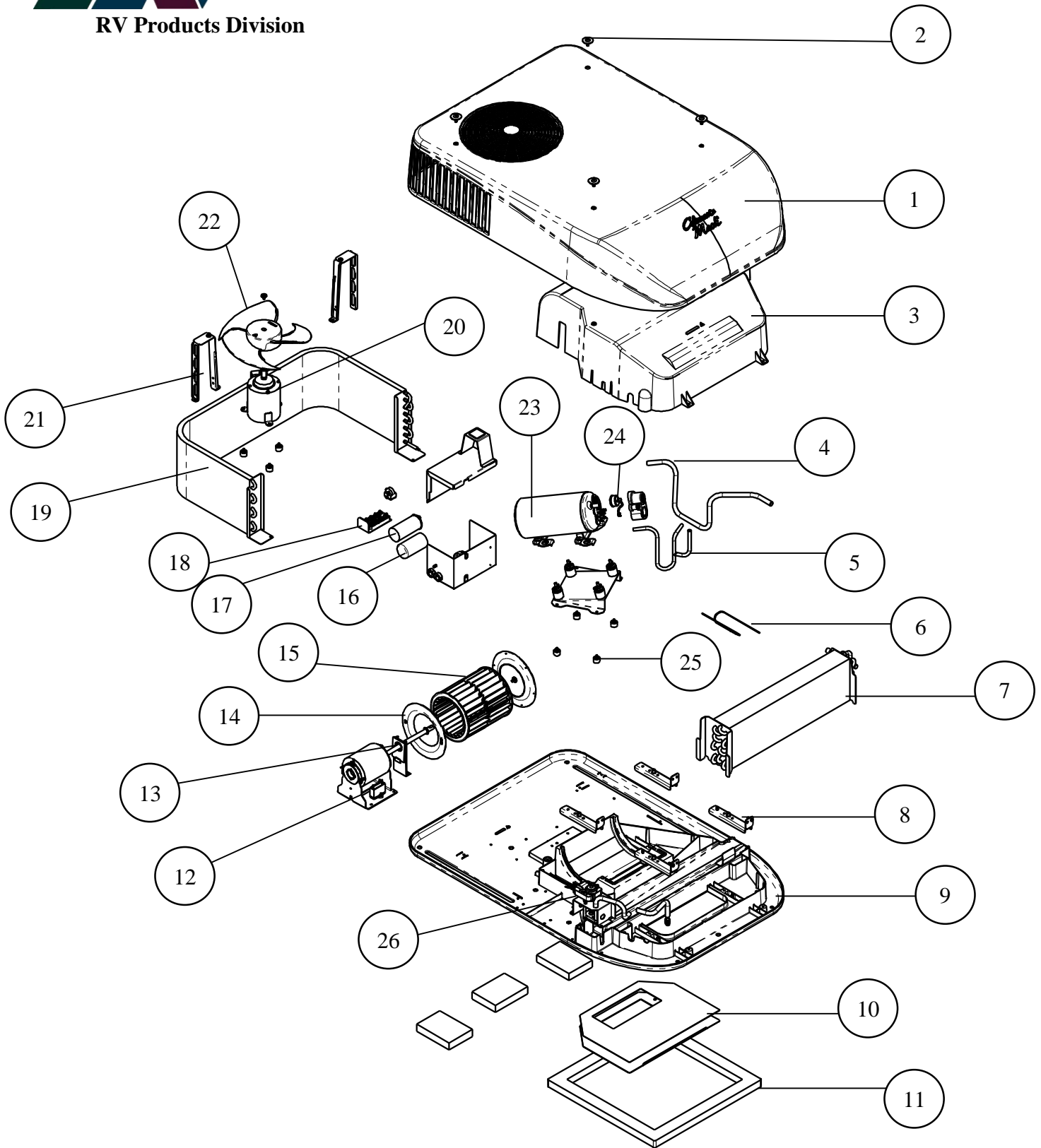
Airxcel, Inc.  
RV Products Division  
Dept. 546  
P.O. Box 4020  
Wichita, KS 67204

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472X4\*87X



472X4\*87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	876	47233-3261	Shroud (Arctic White/Arctic White)	1
	879	47233-3291	Shroud (Black/Black)	1
2.	All	6792-5111	Screw/Washer Pkg.	1
3.	All	47233A535	Evaporator Top Assembly	1
4.	All	47234A130	Suction Line	1
5.	All	47234-525	Discharge Line Assembly	1
6.	All	47234-136	Cap Tube	1
7.	All	1452-1951	Indoor Coil	1
8.	All	47233-510	Mounting Bolt Channel Assembly	4
9.	47224/47234	47233A3011	Basepan	1
	47204/47214	47233A2011	Basepan	1
10.	All	47233-513	Block Off Plate	1
11.	All	47233-3301	Gasket Pkg.	1
12.	All	1468A3389	Indoor Motor	1
13.	All	47233-514	Blower Block Off Assembly	1
14.	All	1472-004	Venturi Ring	2
15.	All	1472A1191	Blower Wheel	1
16.	All	1499-5721	Run Capacitor (40 Mfd/370V)	1
17.	All	9333-9021	Start Device Pkg. (88-108 Mfd/250V)	1
18.	All	47233-3181	Terminal Block	1
19.	All	1452-1931	Outdoor Coil	1
20.	All	1468A3399	Outdoor Motor	1
21.	All	47233-511	Shroud Support	2
22.	All	1472D5041	Fan Blade	1
23.	All	1450-4069	Compressor (Tecumseh – HG373AR-904-A2JI)	1
24.	All	1450-0521	Overload	1
25.	All	47233-3171	Motor Isolator	1
26.	47224/47234	47233-3071	Condensate Pump Assembly	1
ns	47214/47234	7333A3011	Charger Assembly	1
ns	All	47233-515	Scroll Top Assembly	1

ns = not shown

**SPECIAL ORDER PARTS:**

**NOTE:** All parts with three digit suffix numbers are “Special Order” Parts. These parts are subject to factory availability and require extra time for delivery.

**NOTE:** Heat Strip Assemblies CANNOT be used with the Top-Down Models.